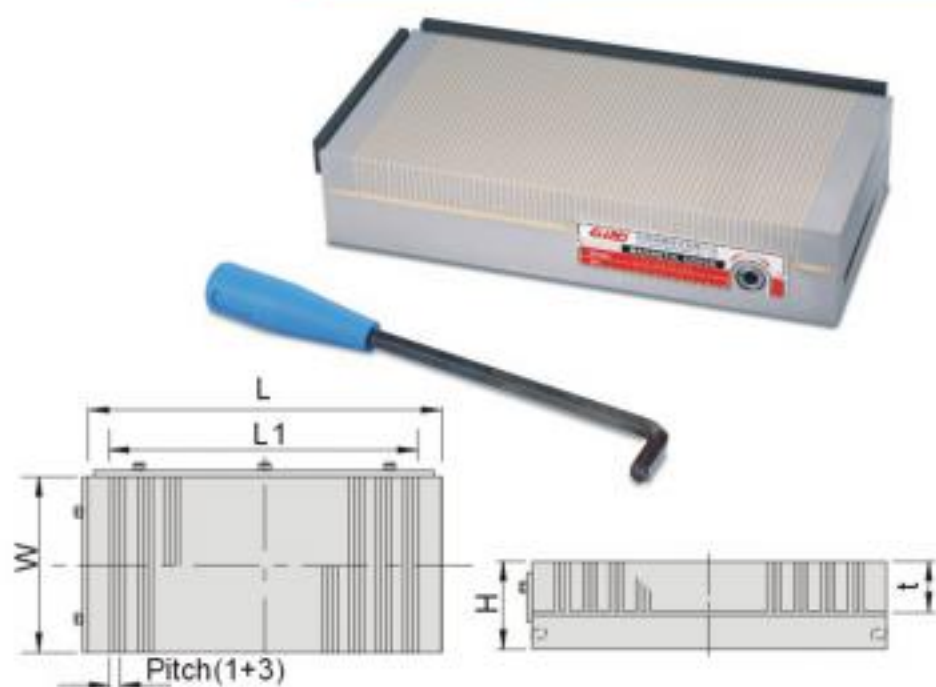


# Magnetic Chuck

**54220**

**B**

**Fine Pitch Permanent Magnetic Chuck**



## Features :

- ▶ Suitable for surface grinding and EDM machines.
- ▶ Suitable for holding big and thick workpieces.
- ▶ Overall sealed water resistance.
- ▶ High precision with strong magnetic force up to 14 kgf/cm<sup>2</sup>.
- ▶ Thicker top plate is applied, extended lifecycle.
- ▶ Parallelism, flatness and squareness within 0.005mm/100mm.

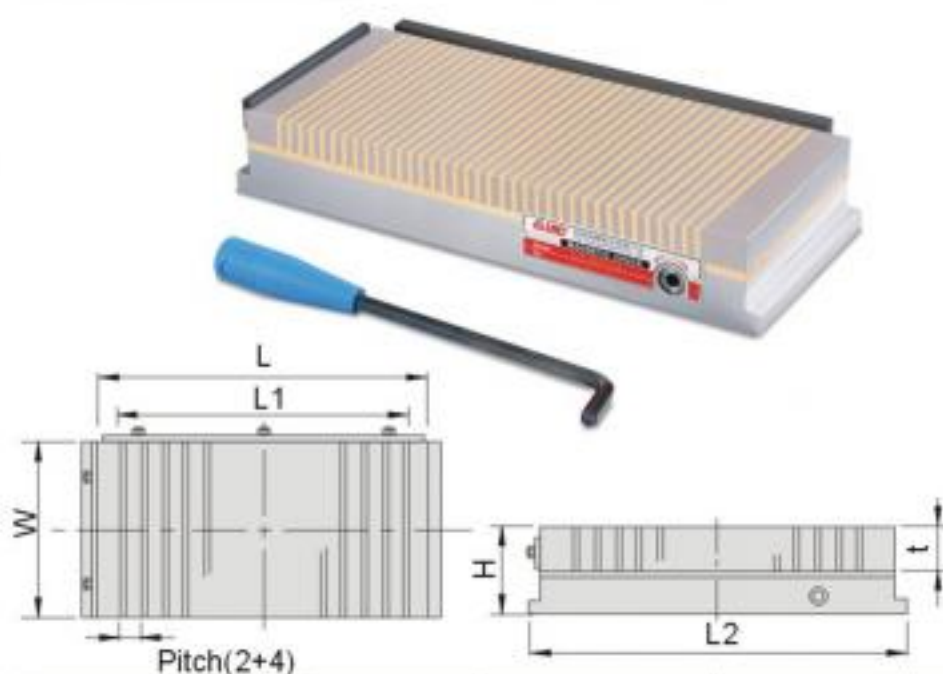
Unit:mm

Order No.	Model	Spec.	W	L	L1	t	Pitch	H	N.W.	
54220-02	407B	100X175	100	175	139	20	1+3	52	8kg	
54220-04	510B	125X250	125	250	212				14kg	
54220-06	612B	150X300	150	300	256			60	60	21.9kg
54220-08	614B	150X350	150	350	306					25.6kg
54220-09	616B	150X400	150	400	356					30.5kg
54220-10	618B	150X450	150	450	400					33.8kg
54220-12	816B	200X400	200	400	356					38.3kg
54220-14	818B	200X450	200	450	400					42.8kg
54220-16	820B	200X500	200	500	450					50.0kg

**54230**

**E**

**Normal Pitch Permanent Magnetic Chuck**



## Features :

- ▶ Suitable for surface grinding and EDM machines.
- ▶ Suitable for holding big and thick workpieces.
- ▶ Overall sealed water resistance.
- ▶ High precision with strong magnetic force up to 14 kgf/cm<sup>2</sup>.
- ▶ Thicker top plate is applied, extended lifecycle.
- ▶ Parallelism, flatness and squareness within 0.005mm/100mm.

Unit:mm

Order No.	Model	Spec.	W	L	L1	t	Pitch	L2	H	N.W.
54230-02	407E	100X175	100	175	139	20	2+4	191	50	7.00kg
54230-04	510E	125X250	125	250	212			266		13.9kg
54230-06	612E	150X300	150	300	256			316		17.5kg
54230-08	614E	150X350	150	350	306			366		22.5kg
54230-09	616E	150X400	150	400	356			416		25.9kg
54230-10	618E	150X450	150	450	400			466		28.2kg
54230-12	816E	200X400	200	400	356			416		32.5kg
54230-14	818E	200X450	200	450	400			466		35.7kg
54230-16	820E	200X500	200	500	450			516		42.0kg