

Punch Former

51150 PFB Punch Former

PUNCH FORMER



N.W. 0.8kg

N.W. 7.6kg

Features :

- ▶ PFB has same function as PFA except for the eccentric horizontal movement due to its through hole design for longer ejector pins processing capability.
- ▶ Optional accessory PFB1 to achieve angular wheel dressing.
- ▶ Optional accessory SVB to achieve min. $\varnothing 0.5\text{mm}$ clamping capability.
- ▶ Standard accessory ARC attachment & Optional PFB1 come with no diamond pin, it is optional.

Main parameters:

Center height	80 ~ 81mm
Clamping dia. range of V-block.....	$\varnothing 4 \sim 30\text{mm}$
Travel of V-block	30mm
Indexer tooth q'ty & accuracy	24, $15^\circ \pm 10''$
Clamping accuracy (50mm).....	0.005mm
Through hole dia.	$\varnothing 30\text{mm}$
Capable wheel size of dressing	$\varnothing 200\text{mm}$
Max. radius dressing Convex	R48mm
Concave	R100mm

51150-01
PFB1

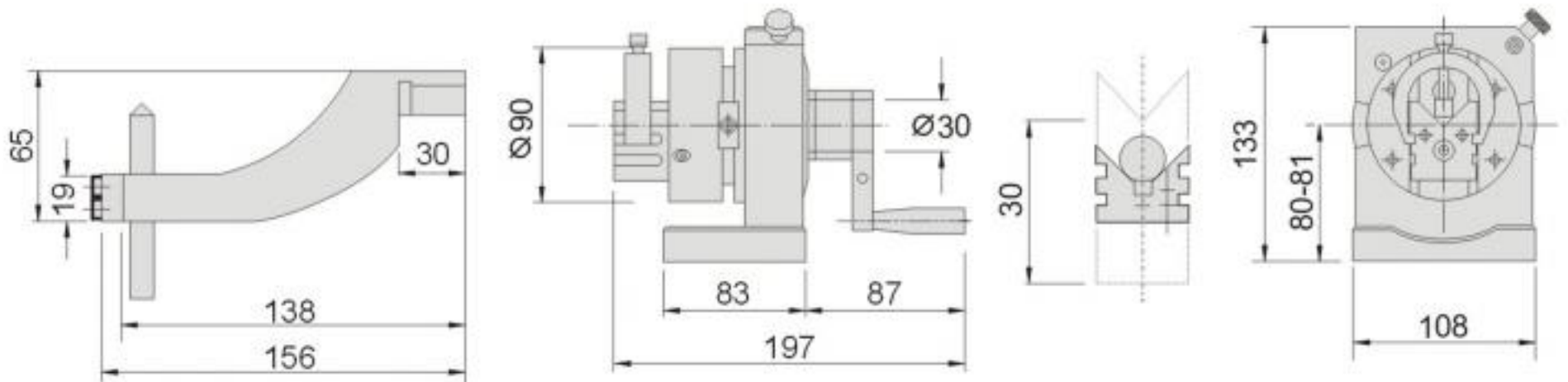


N.W. 0.6kg

51150-02
SVB



N.W. 0.2kg



Punch forming applications

Grinding wheel dressing application

